

How to Assemble

(For use on FITOK FR face seal assemblies)



Position the collar around the pre-assembled FR fitting in place.



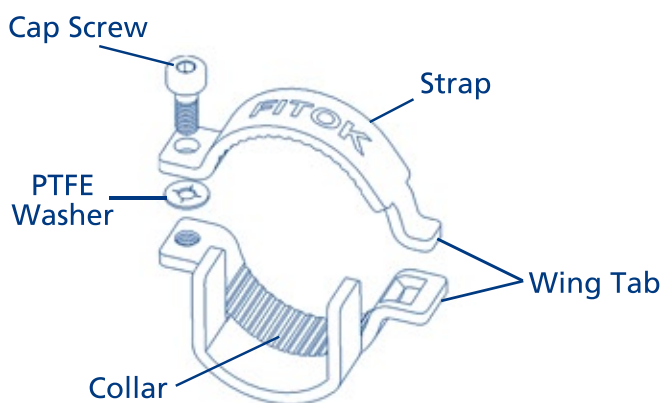
Insert the strap wing tab into the wing tab slot on the collar. Swing the strap to meet the collar.



Thread the cap screw through the large hole on the strap and into the threaded hole on the collar. Snug with 3 mm hex key.

Application

Generally installed on FR face seal assemblies in gas pipelines or canisters, the locking device is designed to prevent the nuts on FR assemblies from loosening when subjected to repeated vibration or maintenance operations.



Ordering Information

FR Size (in.)	Ordering Number
1/4	S4-FR4-LD
1/2	S4-FR8-LD